



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3564-13
Job Sheet 171696



Part No: D3564-13

Job Qty: 13 ea

Part Name: Wearpad Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev:D Comments revised on Step 5, 6 per B44657 09-02-04 KJ Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	13 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/09
100	Waterjet	13 pcs	2/8/18	2/8/18	0.00	1.01	Waterjet1		SC 18/02/09
120	QC	13 pcs	2/8/18	2/8/18	0.00	0.00	QC8		38
130	Brake NC	13 pcs	2/8/18	2/8/18	0.36	0.31	Brake NC 1		9-88 83
140	QC	13 pcs	2/8/18	2/8/18	0.00	0.00	QC5		EB
150	SprayPaint	13 pcs	2/9/18	2/9/18	0.00	0.06	Spray Paint		✓ AS 18 FEB 14 2018
160	QC	13 pcs	2/9/18	2/9/18	0.00	0.00	QC5		38
170	Packaging	13 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1	FP002	BE 18-02-15
180	QC21-SA	13 Ea	2/9/18	2/9/18	0.00	0.00	QC21		DAS 21 FEB 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.8860 sf (.222 ea)	90-Start up Operation	

Rocknward 138741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	3	75	0
	5021855	3.16		

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	7.000inches ± 0.030	7.030 6.970	7,001	
2	Wearshoe	2.285inches ± 0.010	2.295 2.275	2,284	
3	Wearshoe	3.080inches ± 0.010	3.090 3.070	3,081	
4	Wearshoe	3.500inches ± 0.010	3.510 3.490	3,501 3,49	
5	Wearshoe	0.300inches ± 0.010	0.310 0.290	0,301 0,302	
6	Wearshoe	0.300inches ± 0.010	0.310		

DART
AEROSPACE
S040874



Wearpad Fwd

PART NO: D3564 - 13
Original Serial #: S040874
Revision:
Operation:
Change No:

Start up Operation

02/09/18
Job No: 171696

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			0.290	
7	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187	0,191
8	Wearshoe	7.750inches ± 0.030	7.780 7.720	7,744
9	Wearshoe	0.062inches ± 0.010	0.072 0.052	0,058

Plex 2/7/18 1:45 PM Dart.lajeunesse.marie